

**emco**group

Designed for your profit



# MMV 3200

Travelling Column Machining Center

**MILLING**  
EMCO-WORLD.COM



### 1 TOOL MAGAZINE

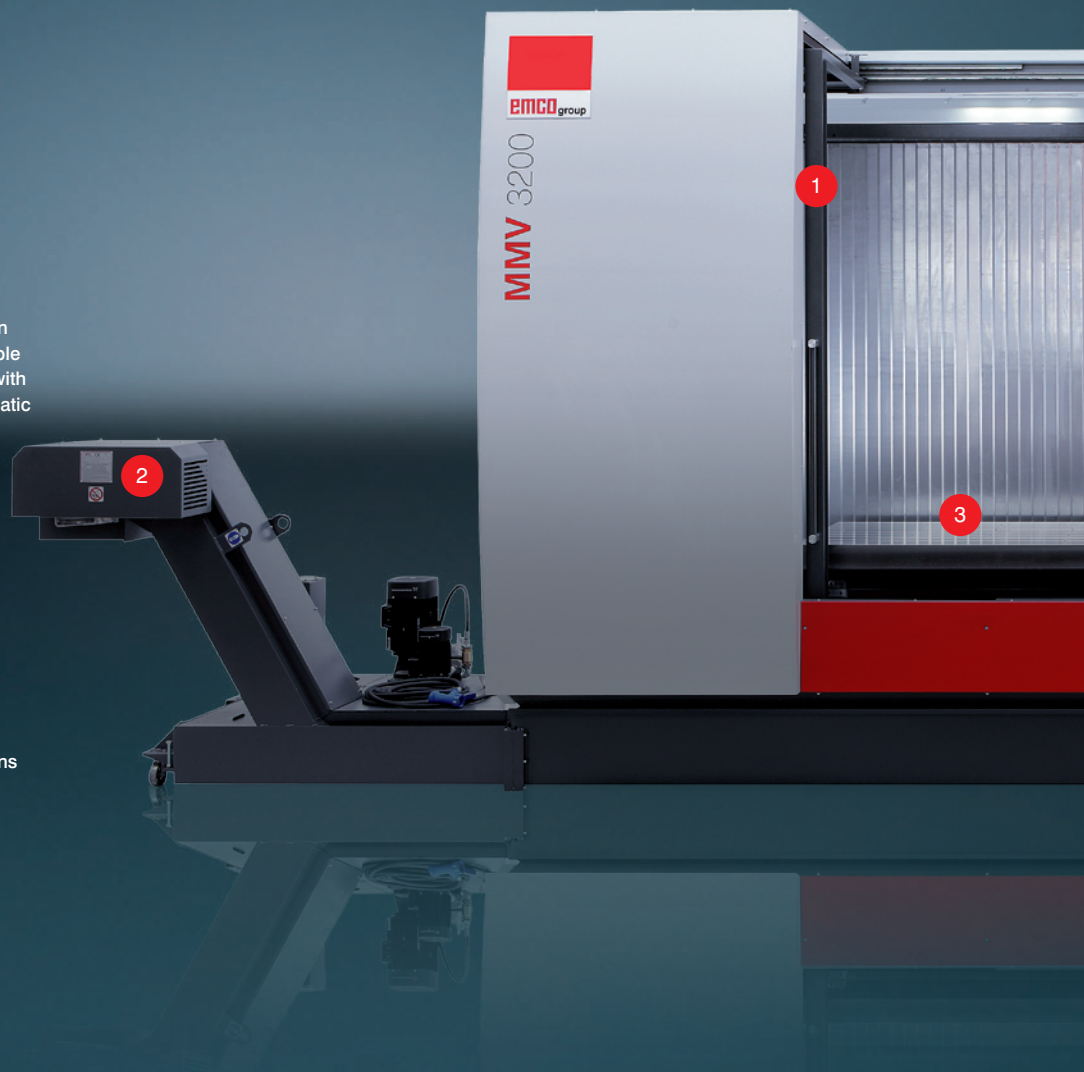
- Tool changer with 40 tools and up to 120 tools depending on the machine's configuration
- Thanks to the lateral magazine door (2x in case of pendulum machining), it is possible to check and set up the tools in parallel with the machining process (only in case of static magazines)

### 2 CHIP CONVEYOR

- Chip conveyor fitted as standard
- Chip removal to the left

### 3 AXES

- Linear roller guides in X, Y and Z directions
- Linear scales in X, Y and Z directions





# 3200

Travelling Column Machining Center for 3, 4, or 5 axes machining of big and heavy parts for small to medium lot sizes. Rapid travel up to 50 m/min with the utmost in precision. The super-structure is highly rigid, even for heavy work pieces weighing up to 5000 kg



#### 4 REAR MACHINE COMPARTMENT

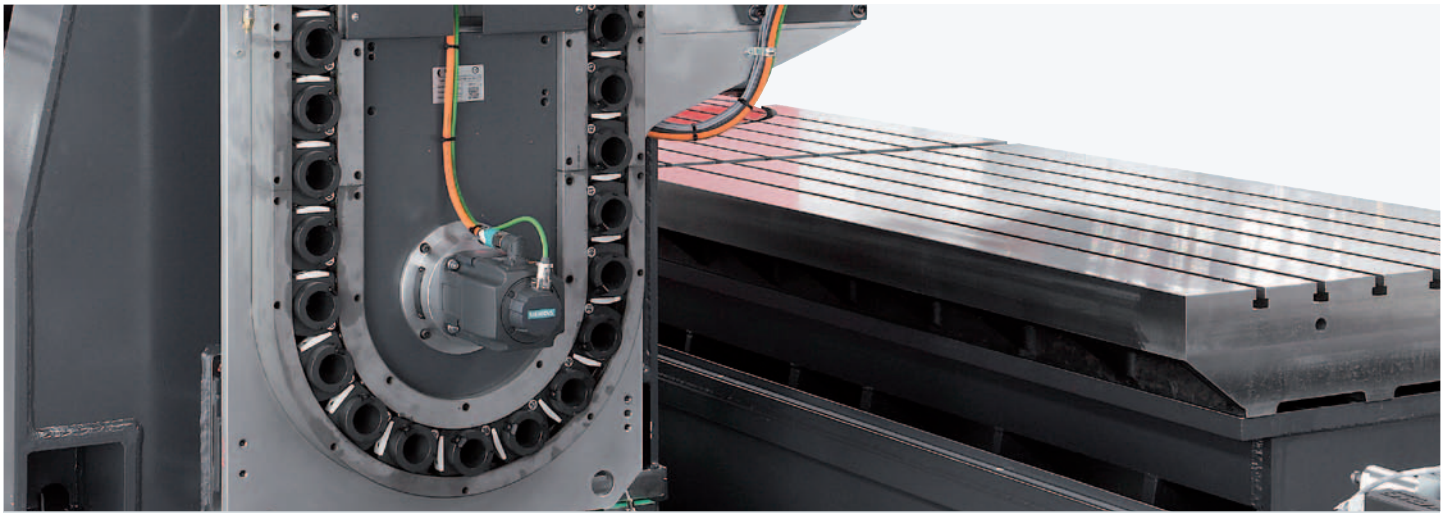
- Machine compartment partitioned by maintenance-free steel accordion way-covers

#### 5 SPINDLE

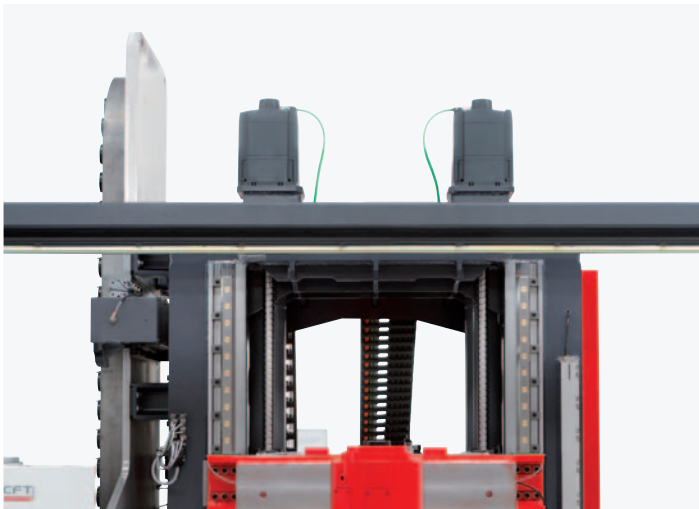
- Motor spindle with 15000 rpm or 18000 rpm (only for the HSK A63 version)
- High dynamic
- Water-cooled

#### 6 CONTROL

- State-of-the-art control systems
- SIEMENS 840D sl
- HEIDENHAIN TNC 640
- emcoCONNECT available for Sinumerik 840D sl

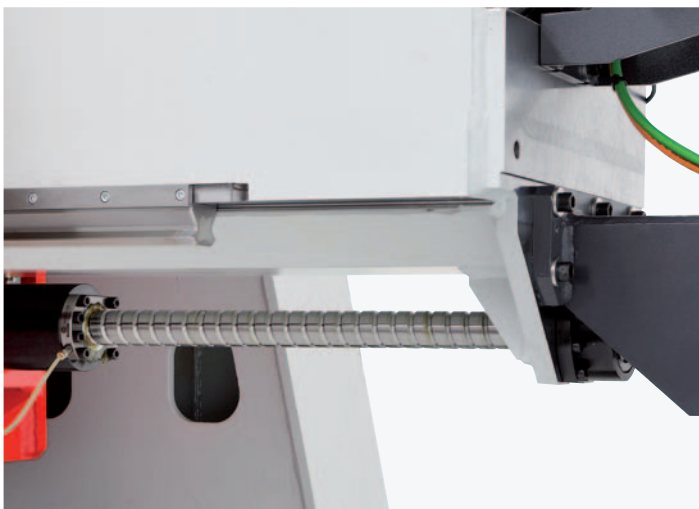


**Tool magazine:** available with steady tool magazine on 3-, 4- or 5-axis version, or with moving chain magazine on 4- and 5-axis version. Tool change on steady magazines with dual arm grippers at the X-axis limit, with 40 tool stations (optional 80). Tool change on the moving magazine (40 as standard, 60/120 as option) fast and safe, all along the X-axis and at the extreme limit of the Z- and Y-axis. An external tool changer "tower" is available upon request.

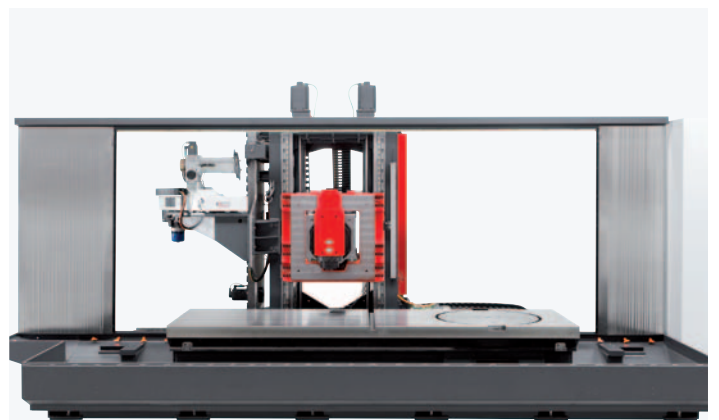


**Z-axis travel:** In order to attain precision Z-axis rapid travel at speeds of 40 m/min, and due to its large mass, this axis is powered by two ball screw drives and two motors in a master-slave configuration.

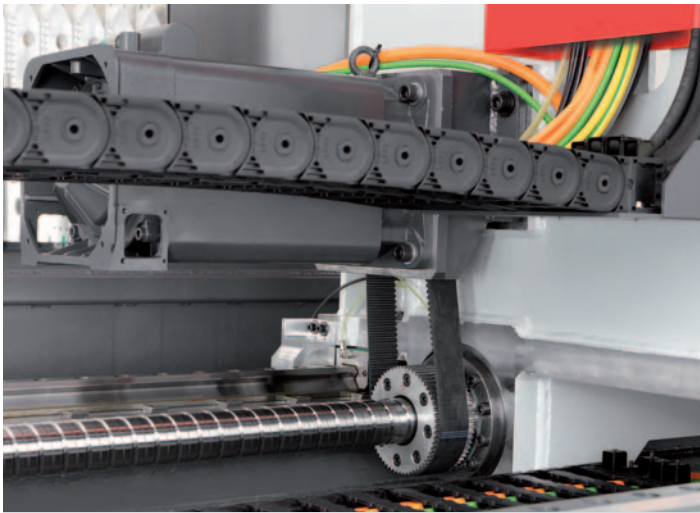
## MMV 3200 Technical



**Y-axis:** The Y-axis has a ram configuration. This design uses long way guides in order to attain the required rigidity. Its high precision is guaranteed by the motor installed direct drive on the screw.



**Machine frame:** The machine bed is a stable, structured welded steel construction. This ensures the required rigidity of the machine base, and also facilitates vibration dumping.



**X-axis:** Equipped with rotating nut ballscrew and fixed screw. The positioning accuracy (X-axis) is guaranteed by the standard linear scale.



**Control unit:** The operator panel can travel, rotate and be adjusted in the direction of the work space. This ergonomic design provides ideal working conditions for the operator.

# Highlights

## Highlights

- Flexible modular design
- Available as 3-, 4- or 5-axis version
- High-performance motor spindle
- Rigid linear roller guides size 55 (X-axis)
- Direct driven ball screws on the Y- and Z-axis, quiet operation
- X-axis with rotating nut ballscrew and fixed screw
- Ideal value for money
- Rotary table and B-axis with torque motors
- Simple and solid axis cover system
- Flexible configuration of tool magazine systems
- State-of-the-art control systems  
SIEMENS 840D sl HEIDENHAIN TNC 640
- emcoCONNECT for Siemens 840D sl



**B-axis:** The B-axis is driven by a torque motor, therefore achieving highly dynamic axis travel within the pivoting range of  $\pm 120$  degrees.

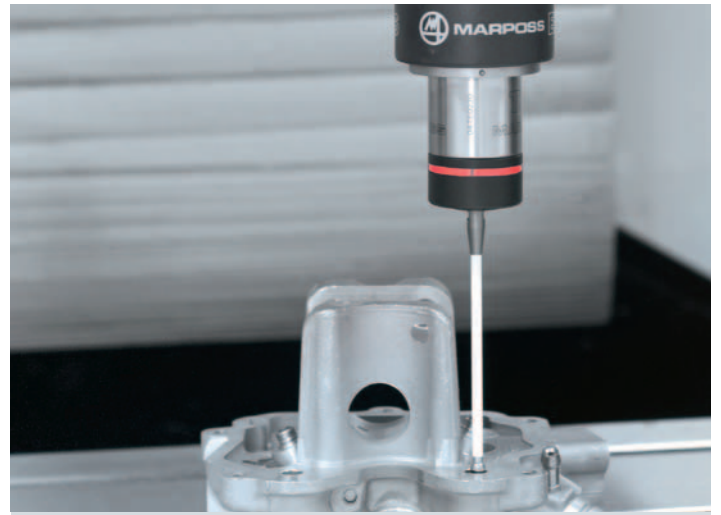


**Hinge type conveyor:** The chip rinsing system washes chips into the hinge type conveyor, which then automatically transports the chips from the machine into the customer provided container.

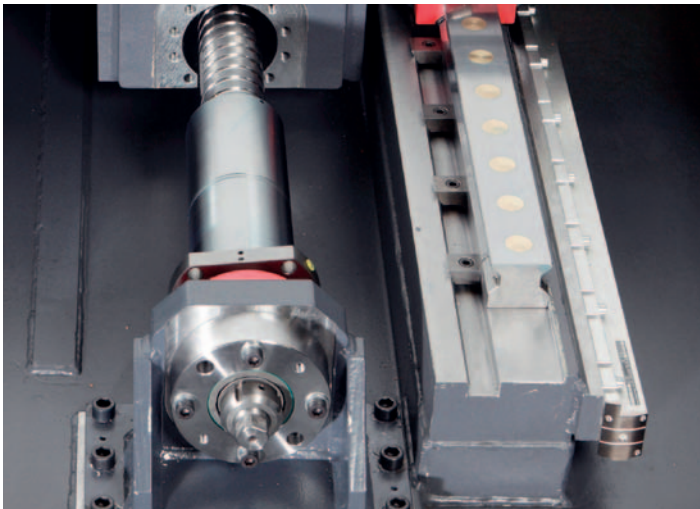




**Coolant through the spindle.** The spindle can be optionally flooded with high-pressure coolant (25 to 60 bar [362,59 to 870,23 psi]). This ensures reliable chip removal from holes and pockets and reduces cycle times for this type of machining.



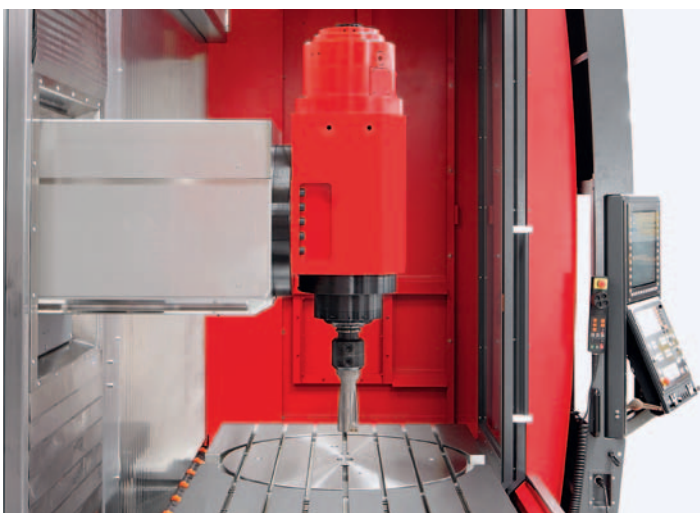
**Measurement systems.** Tools measurements to reduce setup times during tool changes, as well as work piece measurements to verify dimensions or to find zero locations. The work piece measurement is radio.



**Linear scales.** Linear scales are standard on X-, Y- and Z-axis.

## Options

- Workpiece and tool measurement
- Coolant through the spindle
- Automatic doors
- Hydraulic device for clamping systems
- Thermal compensation of the milling spindle
- Coolant filter systems with high-pressure pumps
- Rotary coupling through the round table
- Pneumatic weight balance, highly dynamic

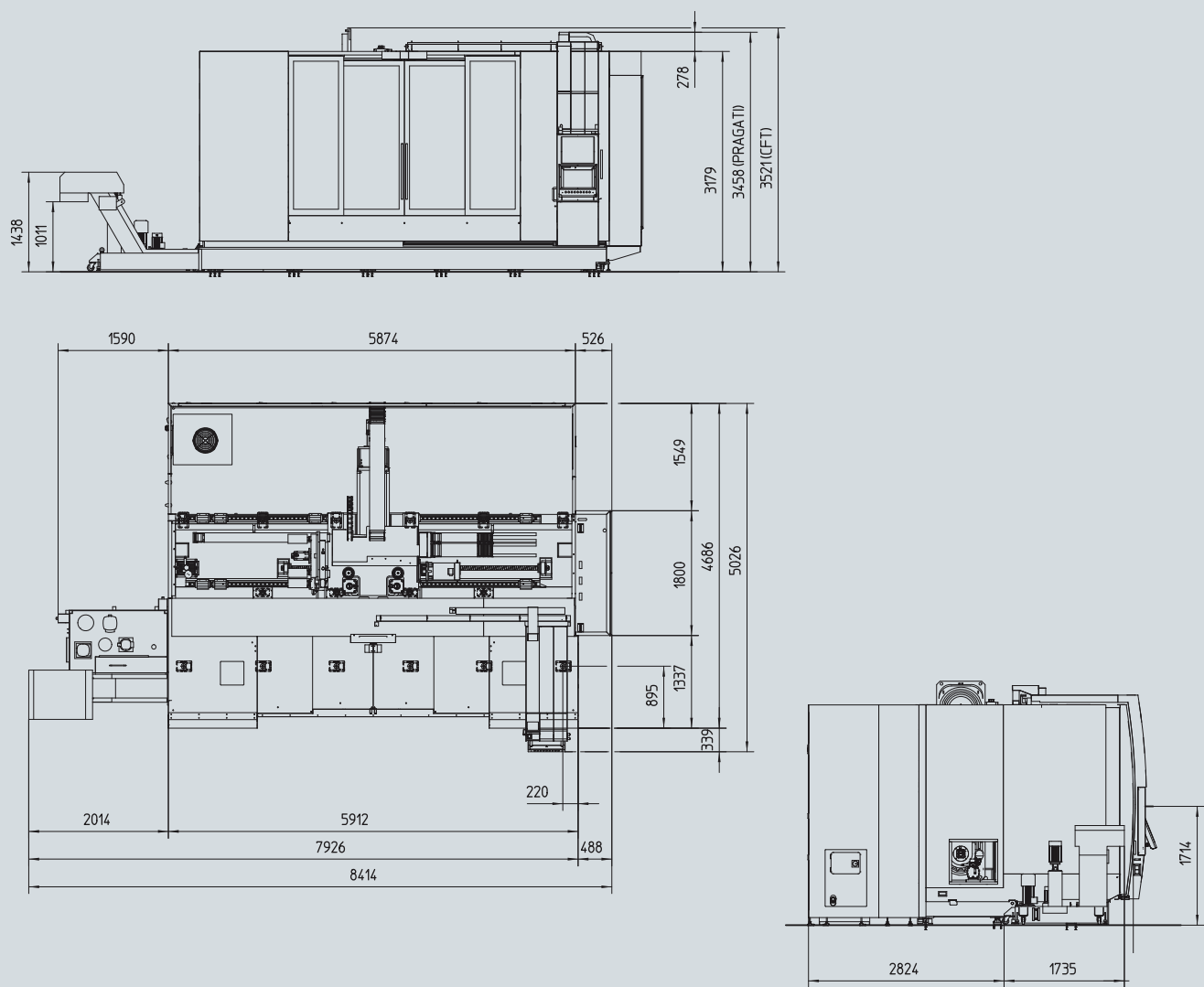


**Milling spindle:** The machine is equipped with a liquid cooled motor spindle with compelling performance specs. At spindle speeds of 15000 rpms, a power rating of 46 kW, and a torque of 170 Nm, the machine is also suited for heavy-duty machining. A motor spindle 18000 rpm is available with HSK A63.

### Motor spindle

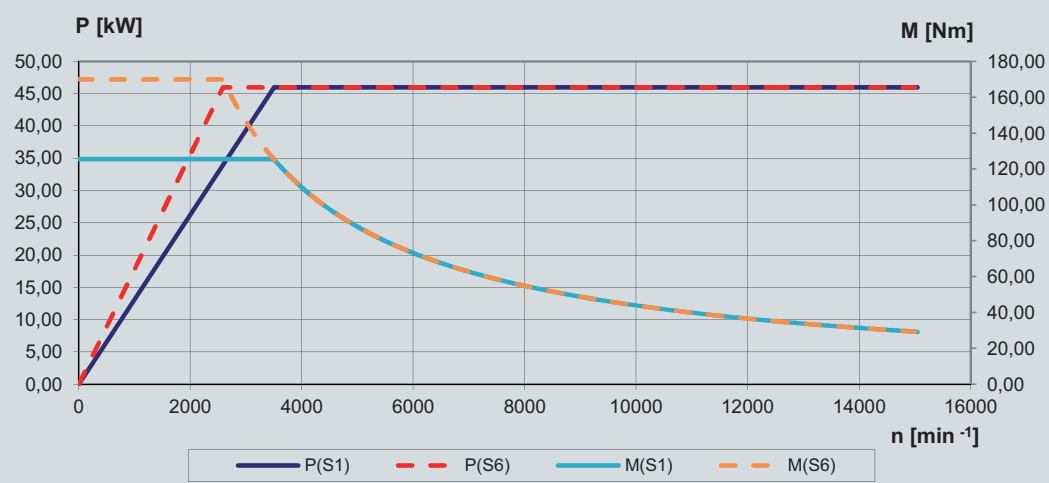
Ball bearings front and rear	2 x 65 x 100 mm
Tool taper DIN69871	ISO 40 (BT40, HSK A63)
Tool clamping force	7.200 N
Declamping force (6 bar)	10.000 N
Lubrication system	Grease lubrication
Drive	Weiss (Siemens)
Measuring system	Rotary encoder in the engine
Max power	20 kW (S6)
Max torque	100 Nm (S6)
Speed range	50 – 15.000 rpm

# Machine layout MMV 3200

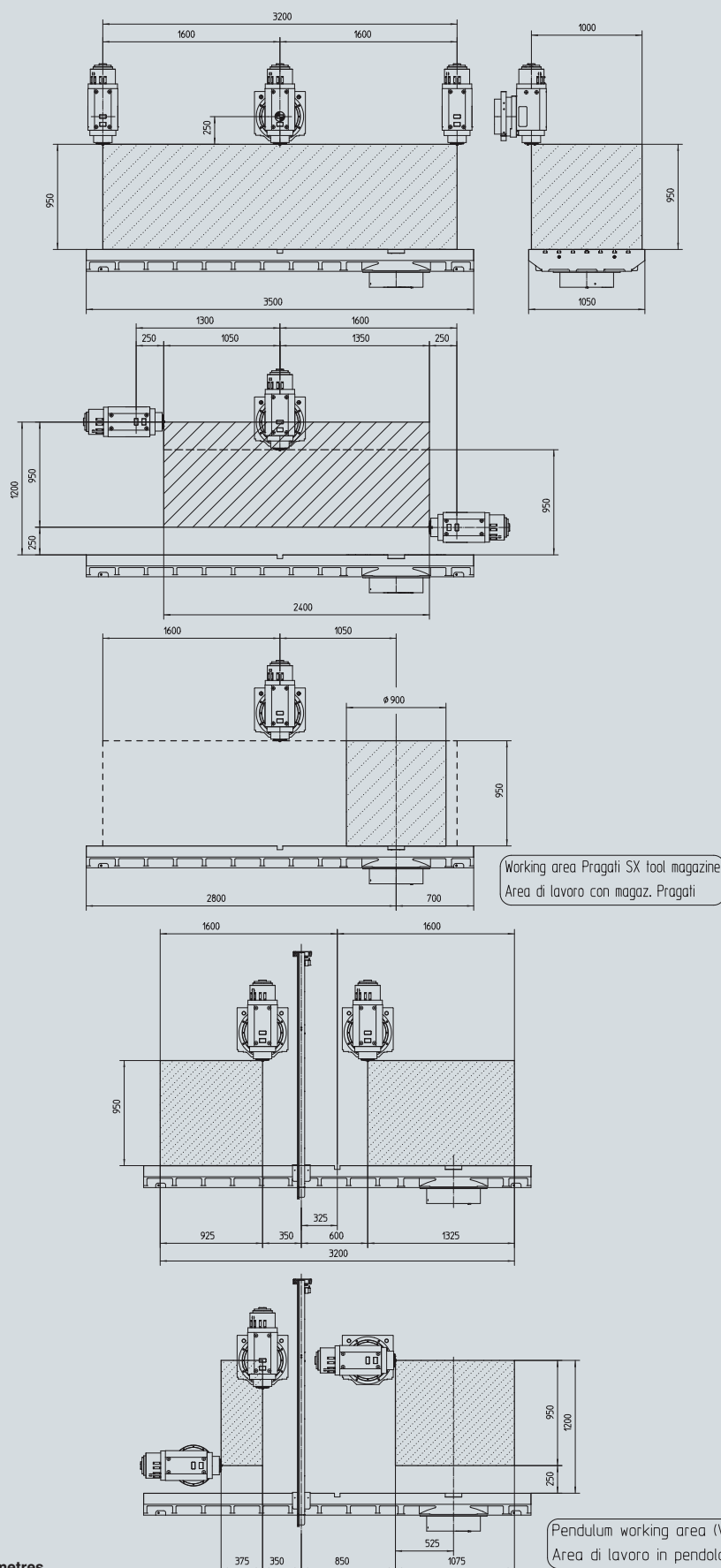


Indications in millimetres

## Power



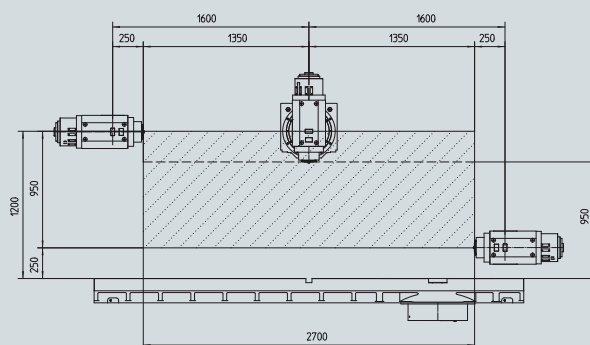
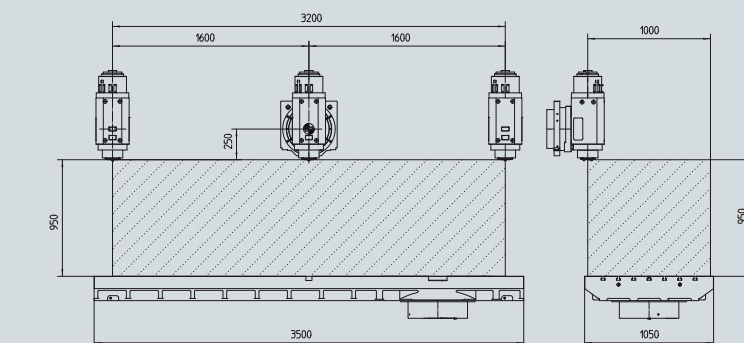
# Work area with stationary magazine – pendulum machining 5-axes



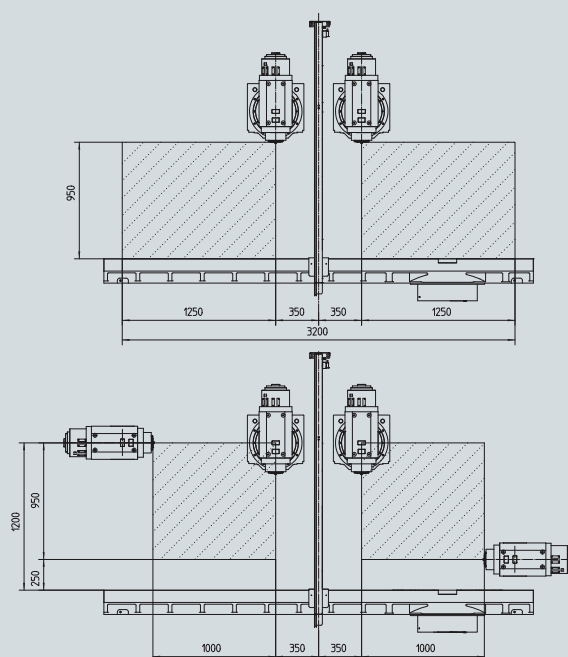
Indications in millimetres



# Work area with revolved moveable magazine – pendulum machining 4-axes

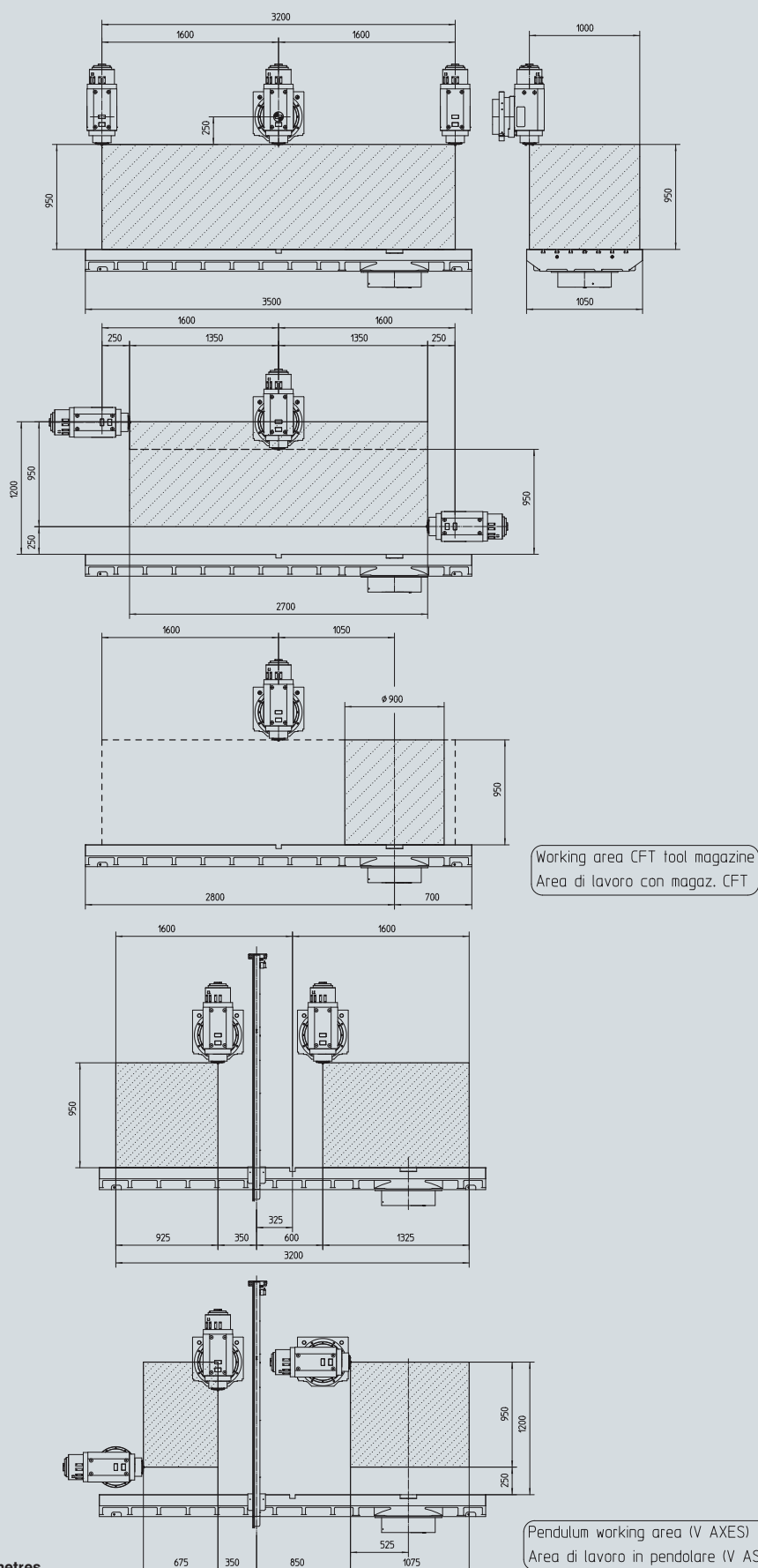


Working area CFT tool magazine  
Area di lavoro con magaz. CFT



Pendulum working area  
Area di lavoro in pendolare

# Work area with revolved moveable magazine – pendulum machining 5-axes



Indications in millimetres

MMV 3200

# Technical Data

## Travel

Travel in X – axis	3200 mm (126")
Travel in Y – axis	1000 mm (39,4")
Travel in Z – axis	950 mm (37,4")
Min. - max. distance spindle nose - table (vertical)	0 - 950 mm (0" - 37,4")
Min. - max. distance spindle nose - table (horizontal)	250 - 1200 mm (9,8" - 47,2")

## Table

Length	3500 mm (137,8")
Width	1050 mm (41,3")
Slot size	18 mm (0,7")
Number of slots	7
Slot spacing	125 mm (4,9")
Maximum table load (equally distributed)	5000 kg (11023 lb)

## Rotary table

Diameter	900 mm (35,4")
Maximum table load	2000 kg (4409 lb)
Drive	Torque Motor

## Main spindle ISO / BT

Speed range	50 –15000 rpm
Torque	125 Nm (S1) (92,1 ft/lbs) 170 Nm (S6-40%) (125,4 ft/lbs)
Spindle power	46 kW (61,7 hp)
Tool taper DIN 69871 / option	ISO 40 / BT 40
Pull stud	ISO 7388/2-B
Drive type	Motor spindle

## Main Spindle HSK A63

Speed range	50 - 18000 rpm
Torque	125 Nm (S1) (92,1 ft/lbs) 170 Nm (S6-40%) (125,4 ft/lbs)
Spindle power	46 kW (61,7 hp)
Tool taper	HSK A63

## Tool magazine (alongside column)

Number of tool stations / options	40 / 60 - 120
Changeover principle	S-Arm
Tool management	random
Max. tool diameter	90 mm (3,5")
Max. tool diameter (with empty location)	125 mm (4,9")
Max. tool length	300 mm (11,8")
Max. tool weight	8 kg (17,6 lb)
Max. tool magazine weight	180 kg (396,8 lb) / 240 kg (529,1 lb) - 360 kg (793,7 lb)

## Tool magazine (moveable magazine)

Number of tool stations	40
Changeover principle	S - Arm
Tool management	random
Max. tool diameter	75 mm (2,9")
Max. tool diameter (with empty location)	125 mm (4,9")
Max. tool length	380 mm (15,0")
Max. tool weight	8 kg (17,6 lb)
Max. tool magazine weight	160 kg (352,7 lb)

## Feed drives

X / Y / Z rapid motion speeds	50 / 40 / 40 m/min (1970 / 1575 / 1575 ipm)
Acceleration in X-/ Y- /Z-axis	3 / 4 / 4 m/s <sup>2</sup>

## Coolant system

Coolant pressure	2 bar (29 PSI)
Outlet at spindle	4 nozzles

## Pneumatic supply

Supply pressure	6 bar (87,0 PSI)
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## Lubrication

Guides	Automatic central lubrication with grease
Feed spindles	Automatic central lubrication with grease

## Dimensions/weight

Overall height	3458 mm (136,1")
Dimensions w x d	8414 mm x 5026 mm (331,2" x 197,9")
Total weight of machine	24000 kg (52911 lb)



