

[Info Technology Offer]

emco group

Designed for your profit

1. General information:

Request from:	Date:	
Company:	Contact person:	
Address:		
Telephone:	Fax:	
Email:		
New purchase:	Yes <input type="checkbox"/>	No <input type="checkbox"/>
Increase in capacity:	Yes <input type="checkbox"/>	No <input type="checkbox"/>
Replacement investment:	Yes <input type="checkbox"/>	No <input type="checkbox"/>
Scheduled date of decision:		
Expected start of production:		

2. Scope of work for preparation:

Machine type turning:			
Product line:	Machine:	Control:	
Machine type milling:			
Product line:	Machine:	Control:	
Feasibility check:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	
Time study:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	
Tool preparation:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	
Indicative offer:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	
Offer:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	Deadline:

3. General information on the workpiece:

Blank part drawing:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	
Finished part drawing:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	
Sample part provided:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	To be provided <input type="checkbox"/>
Material description:	Material standard:		
Current cycle time:			
Work shifts/weeks in hours:	Workpieces/year:		
Measurements:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	
If yes, please provide a brief description:			

4. Details of data based on customer experience (if available):

<input type="checkbox"/> Workpiece is already manufactured	Time currently taken to manufacture a unit:	
<input type="checkbox"/> New workpiece		
Clamping device:		
Main spindle:	Counter spindle:	
Note: mark the clamping points on the drawing!		
Tools:		
Special tools:	Yes <input type="checkbox"/>	No <input type="checkbox"/>
are provided by customer:	Yes <input type="checkbox"/>	No <input type="checkbox"/>

5. Machine capability study:

cmk evidence:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>		
cm / cmk:	>1,33	<input type="checkbox"/>	>1,67	<input type="checkbox"/>	>2,0	<input type="checkbox"/>
cmk characteristics:						

6. Details on automation:

Bar machining:					
Bar loader:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Unloading through counter spindle:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Catcher tray:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Inserts:					
Min. blank part diameter:		mm	Max. blank part diameter:		mm
Min. part length:		mm	Max. part length:		mm
Min. blank part weight:		kg	Max. blank part weight:		kg
Swing loader:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Robotics:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Portal loading:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Blank magazine:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Blank magazine capacity: units			required lead time: min.		
Finished parts conveyor:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Pallet conveyor:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Drag conveyor:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Other feeding system:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Budget/guide value	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	
Vertical Turning:					
Orientation:	Yes	<input type="checkbox"/>	No	<input type="checkbox"/>	check <input type="checkbox"/>
Buffer of parts:					
Scope of machining OP 10 / OP 20:			Yes	<input type="checkbox"/>	No <input type="checkbox"/>
Link to existing automation:			Interface:		
Comments:					

Recorded by:
Date: